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PATENT APPLICATION
TRANSMITTAL**

(Only for new nonprovisional applications under 37 C.F.R. § 1.53(b))

Attorney Docket No. 367.39057X00

First Inventor or Application Identifier John BOAKES

Title See 1 in Addendum

Express Mail Label No.

APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents.

ADDRESS TO: Assistant Commissioner for Patents
Box Patent Application
Washington, DC 20231

1. ☒ * Fee Transmittal Form (e.g., PTO/SB/17)
(Submit an original and a duplicate for fee processing)
2. ☒ Specification [Total Pages 18]
(preferred arrangement set forth below)
- Descriptive title of the Invention
 - Cross References to Related Applications
 - Statement Regarding Fed sponsored R & D
 - Reference to Microfiche Appendix
 - Background of the Invention
 - Brief Summary of the Invention
 - Brief Description of the Drawings (if filed)
 - Detailed Description
 - Claim(s)
 - Abstract of the Disclosure
3. ☒ Drawing(s) (35 U.S.C. 113) [Total Sheets 4]
4. Oath or Declaration [Total Pages]
- a. ☐ Newly executed (original or copy)
 - b. ☐ Copy from a prior application (37 C.F.R. § 1.63(d))
(for continuation/divisional with Box 16 completed)
 - i. ☐ DELETION OF INVENTOR(S)
Signed statement attached deleting inventor(s) named in the prior application, see 37 C.F.R. §§ 1.63(d)(2) and 1.33(b).

5. ☐ Microfiche Computer Program (Appendix)
6. Nucleotide and/or Amino Acid Sequence Submission (if applicable, all necessary)
- a. ☐ Computer Readable Copy
 - b. ☐ Paper Copy (identical to computer copy)
 - c. ☐ Statement verifying identity of above copies

ACCOMPANYING APPLICATION PARTS

7. ☐ Assignment Papers (cover sheet & document(s))
8. ☐ 37 C.F.R. § 3.73(b) Statement of Power of Attorney (when there is an assignee)
9. ☐ English Translation Document (if applicable)
10. ☒ Information Disclosure Statement (IDS)/PTO-1449 ☒ Copies of IDS Citations
11. ☒ Preliminary Amendment
12. ☒ Return Receipt Postcard (MPEP 503) (Should be specifically itemized)
13. ☐ * Small Entity Statement(s) filed in prior application (PTO/SB/09-12) ☐ Status still proper and desired
14. ☒ Certified Copy of Priority Document(s) (if foreign priority is claimed)
15. ☒ Other: FIGS. 1-7
CREDIT CARD PAYMENT FORM

* NOTE FOR ITEMS 1 & 13 IN ORDER TO BE ENTITLED TO PAY SMALL ENTITY FEES, A SMALL ENTITY STATEMENT IS REQUIRED (37 C.F.R. § 1.27), EXCEPT IF ONE FILED IN A PRIOR APPLICATION IS RELIED UPON (37 C.F.R. § 1.28).

16. If a CONTINUING APPLICATION, check appropriate box, and supply the requisite information below and in a preliminary amendment:☐ Continuation ☐ Divisional ☐ Continuation-in-part (CIP) of prior application No: _____ / _____

Prior application information: Examiner _____

Group / Art Unit: _____

For CONTINUATION or DIVISIONAL APPS only: The entire disclosure of the prior application, from which an oath or declaration is supplied under Box 4b, is considered a part of the disclosure of the accompanying continuation or divisional application and is hereby incorporated by reference. The incorporation can only be relied upon when a portion has been inadvertently omitted from the submitted application parts.

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Carla Brundidge

Registration No. (Attorney/Agent)

29,621

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Date 10-10-00

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PTO/SB/17 (12/99)

FEE TRANSMITTAL

for FY 2000

Patent fees are subject to annual revision.
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See 37 C.F.R. §§ 1.27 and 1.28.

TOTAL AMOUNT OF PAYMENT (\$1,446.00

Complete if Known

Application Number
Filing Date October 6, 2000
First Named Inventor John BOAKES
Examiner Name
Group / Art Unit
Attorney Docket No. 367.39057X00

METHOD OF PAYMENT (check one)

1. ☐ The Commissioner is hereby authorized to charge indicated fees and credit any overpayments to:

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Deposit Account Name Antonelli, Terry, Stout & Kraus, LLP

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2. ☒ Payment Enclosed:

☐ Check ☐ Money Order ☒ Other

FEE CALCULATION

1. BASIC FILING FEE

Large Entity Fee Code (\$)	Small Entity Fee Code (\$)	Fee Description	Fee Paid
101 690	201 345	Utility filing fee	710.00
106 310	206 155	Design filing fee	
107 480	207 240	Plant filing fee	
108 690	208 345	Reissue filing fee	
114 150	214 75	Provisional filing fee	

SUBTOTAL (1) (\$ 710.00

2. EXTRA CLAIM FEES

Total Claims	Extra Claims	Fee from below	Fee Paid
52	-20** = 32	18	576
5	-3** = 2	80	160
Multiple Dependent			0

**or number previously paid, if greater; For Reissues, see below

Large Entity Fee Code (\$)	Small Entity Fee Code (\$)	Fee Description
103 18	203 9	Claims in excess of 20
102 78	202 39	Independent claims in excess of 3
104 260	204 130	Multiple dependent claim, if not paid
109 78	209 39	** Reissue independent claims over original patent
110 18	210 9	** Reissue claims in excess of 20 and over original patent

SUBTOTAL (2) (\$ 736.00

FEE CALCULATION (continued)

3. ADDITIONAL FEES

Large Entity Fee Code (\$)	Small Entity Fee Code (\$)	Fee Description	Fee Paid
105 130	205 65	Surcharge - late filing fee or oath	0.00
127 50	227 25	Surcharge - late provisional filing fee or cover sheet	0.00
139 130	139 130	Non-English specification	0.00
147 2,520	147 2,520	For filing a request for reexamination	0.00
112 920*	112 920*	Requesting publication of SIR prior to Examiner action	0.00
113 1,840*	113 1,840*	Requesting publication of SIR after Examiner action	0.00
115 110	215 55	Extension for reply within first month	0.00
116 380	216 190	Extension for reply within second month	0.00
117 870	217 435	Extension for reply within third month	0.00
118 1,360	218 680	Extension for reply within fourth month	0.00
128 1,850	228 925	Extension for reply within fifth month	0.00
119 300	219 150	Notice of Appeal	0.00
120 300	220 150	Filing a brief in support of an appeal	0.00
121 260	221 130	Request for oral hearing	0.00
138 1,510	138 1,510	Petition to institute a public use proceeding	0.00
140 110	240 55	Petition to revive - unavoidable	0.00
141 1,210	241 605	Petition to revive - unintentional	0.00
142 1,210	242 605	Utility issue fee (or reissue)	0.00
143 430	243 215	Design issue fee	0.00
144 580	244 290	Plant issue fee	0.00
122 130	122 130	Petitions to the Commissioner	0.00
123 50	123 50	Petitions related to provisional applications	0.00
126 240	126 240	Submission of Information Disclosure Stmt	0.00
581 40	581 40	Recording each patent assignment per property (times number of properties)	0.00
146 690	246 345	Filing a submission after final rejection (37 CFR § 1.129(a))	0.00
149 690	249 345	For each additional invention to be examined (37 CFR § 1.129(b))	0.00
Other fee (specify)			0.00
Other fee (specify)			0.00

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SUBTOTAL (3) (\$ 0.00

SUBMITTED BY

Name (Print/Type)	Registration No. (Attorney/Agent)	Telephone	Date
Carl J. Brundidge	29,621	703-312-6600	10-10-00
Signature			

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PTO
09/684662
10/10/00

Attachment to PTO/SB/05 (4/98) Utility Patent Application
Transmittal

1. AN ANTENNA ASSEMBLY AND METHOD OF CONSTRUCTION



000001-23942560

367.39057X00

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants: J. BOAKES, et al
Serial No.: Not yet assigned
Filed: October 10, 2000
For: ANTENNA ASSEMBLY AND METHOD OF CONSTRUCTION
Group: Not yet assigned
Examiner: Not yet assigned

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents
Washington, D.C. 20231

October 10, 2000

Sir:

Prior to examination, please amend the above-identified application as follows.

IN THE SPECIFICATION

Please amend the specification as follows:

Page 14, line 13, delete "What is claimed is:".

IN THE CLAIMS

Page 15, line 1, insert --What is claimed is:--.

Please cancel claims 25 and 26 without prejudice or disclaimer of the matter therein.

Please amend claims 3-5, 8-17, 22 and 23 as follows:

3. (Amended) An antenna assembly as claimed in claim 1, [or 2] wherein the flexible member is generally flat and planar.

4. (Amended) An antenna assembly as claimed in claim 1, [any one of the preceding claims] wherein the conductive element is disposed on a central bend axis of the flexible member.

5. (Amended) An antenna assembly as claimed in claim 1, [any one of the preceding claims] wherein the conductive element is disposed on a substrate.

8. (Amended) An antenna assembly as claimed in claim 1, [any one of the preceding claims] wherein the flexible member is biased towards a generally planar equilibrium.

9. (Amended) An antenna assembly as claimed in [any one of the preceding claims] claim 1, wherein the assembly further

comprises a relatively rigid base portion for connecting the assembly to the telecommunication apparatus.

10. (Amended) An antenna assembly as claimed in [claims] claim 1, [to 4] wherein the conductive element is a pre-formed wire.

11. (Amended) An antenna assembly as claimed in [claims] claim 1, [to 4] wherein the conductive member is a stamped out pattern from a planar sheet.

12. (Amended) An antenna assembly as claimed in claim 10, [or 11] wherein the conductive element is stainless steel or spring steel.

13. (Amended) An antenna assembly as claimed in [claims] claim 5, [to 9] wherein the conductive element is disposed on the substrate by a process of etching.

14. (Amended) An antenna assembly as claimed in [claims] claim 5, [to 9] wherein the conductive element is disposed on the substrate by a process of printing using conductive ink.

15. (Amended) An antenna assembly as claimed in [claims] claim 5, [to 9] wherein the substrate is polyester.

16. (Amended) An antenna assembly as claimed in [claims] claim 5, [to 9] wherein the substrate is polyamide.

17. (Amended) An antenna assembly as claimed in claim 1, [any one of the preceding claims] wherein the flexible member is a thermo plastic elastomer.

22. (Amended) A method as claimed in claim 20, [or 21] wherein the encapsulation is achieved by means of an injection moulding process.

23. (Amended) A method as claimed in claim 21, [or 22] wherein the flexible member is produced by moulding operations performed on opposing sides of the substrate.

Please add new claims 27-52 as follows:

-- 27. An antenna assembly as claimed in claim 2, wherein the flexible member is generally flat and planar.

28. An antenna assembly as claimed in claim 2, wherein the conductive element is a pre-formed wire.

29. An antenna assembly as claimed in claim 3, wherein the conductive element is a pre-formed wire.

30. An antenna assembly as claimed in claim 4, wherein the conductive element is a pre-formed wire.

31. An antenna assembly as claimed in claim 2, wherein the conductive member is a stamped out pattern from a planar sheet.

32. An antenna assembly as claimed in claim 3, wherein the conductive member is a stamped out pattern from a planar sheet.

33. An antenna assembly as claimed in claim 4, wherein the conductive member is a stamped out pattern from a planar sheet.

34. An antenna assembly as claimed in claim 11, wherein the conductive element is stainless steel or spring steel.

35. An antenna assembly as claimed in claim 6, wherein the conductive element is disposed on the substrate by a process of etching.

36. An antenna assembly as claimed in claim 7, wherein the conductive element is disposed on the substrate by a process of etching.

37. An antenna assembly as claimed in claim 8, wherein the conductive element is disposed on the substrate by a process of etching.

38. An antenna assembly as claimed in claim 9, wherein the conductive element is disposed on the substrate by a process of etching.

39. An antenna assembly as claimed in claim 6, wherein the conductive element is disposed on the substrate by a process of printing using conductive ink.

40. An antenna assembly as claimed in claim 7, wherein the conductive element is disposed on the substrate by a process of printing using conductive ink.

41. An antenna assembly as claimed in claim 8, wherein the conductive element is disposed on the substrate by a process of printing using conductive ink.

42. An antenna assembly as claimed in claim 9, wherein the conductive element is disposed on the substrate by a process of printing using conductive ink.

43. An antenna assembly as claimed in claim 6, wherein the substrate is polyester.

44. An antenna assembly as claimed in claim 7, wherein the substrate is polyester.

45. An antenna assembly as claimed in claim 8, wherein the substrate is polyester.

46. An antenna assembly as claimed in claim 9, wherein the substrate is polyester.

47. An antenna assembly as claimed in claim 6, wherein the substrate is polyamide.

48. An antenna assembly as claimed in claim 7, wherein the substrate is polyamide.

49. An antenna assembly as claimed in claim 8, wherein the substrate is polyamide.

50. An antenna assembly as claimed in claim 9, wherein the substrate is polyamide.

51. A method as claimed in claim 21, wherein the encapsulation is achieved by means of an injection moulding process.

52. A method as claimed in claim 22, wherein the flexible member is produced by moulding operations performed on opposing sides of the substrate. --

IN THE ABSTRACT

Line 6, delete "Fig 3.".

REMARKS

Entry of the above amendments prior to examination is respectfully requested.

Please charge any shortage in fees due in connection with the filing of this paper, or credit any overpayment of fees,

to the deposit account of Antonelli, Terry, Stout & Kraus,
LLP, Deposit Account No. 01-2135 (367.39057X00).

Respectfully submitted,

ANTONELLI, TERRY, STOUT & KRAUS, LLP



Carl I. Brundidge
Registration No. 29,621

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(703) 312-6600

AN ANTENNA ASSEMBLY AND METHOD OF CONSTRUCTION

Background of the Invention

5

This invention relates to an antenna assembly, and its method of construction. It is particularly suitable for use with portable telecommunications devices such as portable radio telephones.

- 10 Recently, advances in miniaturisation technology have enabled smaller and smaller portable radio telephones to be produced. In particular, more efficient electronics have enabled lower-powered batteries to be used, and in conjunction with improved battery technology, it is now possible to produce portable radio telephones which can easily be carried unobtrusively about the
- 15 person.

- An area of telephone technology which has not benefited so greatly from miniaturisation is antenna design. Generally, an antenna has to be a certain size in order to function adequately. This has made it difficult if not impossible
- 20 for antennas to shrink at the same rate as other elements of portable radio telephones.

- Traditional antenna solutions have taken the form of extendible whip or rod antennas which may be withdrawn from the body of the telephone for use, or
- 25 helical antennas which are smaller than an extended rod antenna, but which permanently protrude from the telephone.

Summary of the Invention

According to a first aspect of the present invention, there is provided an antenna assembly for a telecommunication apparatus, comprising : a conductive element defining a planar antenna; and a flexible member arranged to carry the conductive element.

5

According to a second aspect of the present invention, there is provided an antenna assembly for a communication device comprising a flexible member carrying a conductive track in a generally planar equilibrium configuration.

10 Recently, internal planar antennas have become feasible, but as telephones become ever smaller, the effectiveness of the antenna in both transmit and receive modes can be reduced by the antenna being concealed by the user's hand.

15 Therefore, as the bodies of portable radio telephones become smaller, external antenna assemblies become increasingly out of proportion, and internal antennas cannot function as efficiently.

Advantageously, the present invention enables better antenna performance
20 from a given volume of antenna than other antenna structures such as helices and rod antennas. Being flexible, it is also resistant to damage caused by rough handling.

The antenna element may take several forms. It may be produced by
25 selectively bending and shaping a suitable wire, such as stainless steel or spring steel wire. Alternatively, the antenna pattern may be produced by stamping out a suitable pattern from a planar sheet of steel.

Preferably the antenna element is embedded in the flexible member. This
30 protects the potentially delicate antenna from damage.

The flexible member is preferably flat and planar, and the flexible member is configured so that the antenna is held in a generally planar equilibrium. This ensures that the antenna is flexible enough to avoid damage caused by rough
5 handling, but the position is stable so that consistent performance can be attained.

Preferably the antenna is disposed on a substrate. This may be achieved by etching techniques as used to produce PCBs, or by printing the antenna onto
10 the substrate using a conductive ink.

An advantage of carrying the antenna on a substrate is ease of handling, and prevention of damage to the antenna element during subsequent operations.

15 In order to alleviate the problems of compressive and tensile forces acting on the antenna element when the flexible member bends, it is preferable to dispose the antenna along the midpoint or central bend axis of the flexible member. In this way, the potentially damaging forces have the least effect. This is desirable whether the antenna is disposed on a substrate or not.

20 In the case when the antenna is disposed on a substrate, it is preferable to sandwich the antenna element between its substrate and another similarly dimensioned piece of substrate material, to ensure that the antenna is disposed on the central bend axis.

25 In order to maximise the bond between the two halves of the flexible member when a substrate is used, it is preferable to provide one or more apertures in the substrate so that cohesive bonding can occur between the portions of material providing the flexible member. If two layers of substrate are used,
30 then both layers can be perforated.

The antenna assembly preferably comprises a rigid base member to facilitate attachment to a telecommunication apparatus. This base member also provides a means for electrical connection of the antenna.

5

Some suitable materials for the various parts of the antenna assembly are :

Substrate : Polyester

Flexible member : Thermo plastic elastomer

10 Rigid Base Member : Glass Filled (10 – 15%) Polypropylene.

According to a third aspect of the present invention, there is provided a method of producing an antenna assembly comprising the step of: encapsulating a planar antenna element within a flexible member.

15

Preferably, the antenna is first disposed on a substrate.

Injection moulding techniques are preferably employed to overmould each side of the substrate so that the entire substrate is encapsulated, except for a small portion which allows for electrical connection to the antenna.

20

Preferably, the overmoulding on each side extends slightly beyond the outer edge of the substrate to ensure that cohesive bonding occurs between the two portions of the flexible member. This advantageously provides a good seal around the antenna assembly.

25

Brief Description of the Drawings

For a better understanding of the present invention, and to understand how the same may be brought into effect, reference will now be made to the appended drawings in which :

- 5 Figure 1 shows a portable radio telephone incorporating an antenna assembly according to an embodiment of the invention;

Figure 2 shows a substrate material on which is disposed an antenna;

- 10 Figure 3 shows a perspective view of an antenna assembly according to an embodiment of the invention;

Figure 4 is a plan view showing some internal features of an antenna assembly according to an embodiment of the invention;

15

Figure 5 shows an exploded cross-sectional view of an antenna assembly according to a first embodiment of the invention;

- Figure 6 shows an exploded cross-sectional view of an antenna assembly according to a second embodiment of the invention; and
- 20

Figure 7 shows an alternative antenna element according an alternative embodiment of the invention.

25 Detailed Description of the Invention

An embodiment of an antenna assembly according to the invention in use in a portable radio telephone 10 is shown in Figure 1. Here the antenna assembly 100 can be seen protruding from the upper surface of the telephone.

30

The telephone is in all other respects similar to prior art telephones. As previously mentioned, the rapid increase in miniaturisation of portable radio telephones has resulted in devices which are more likely to be carried in pockets than in handbags or briefcases. In the future, so-called wearable
5 telephones may well be designed to be worn on clothing in the manner of a brooch or badge, for instance.

The antenna assembly of the present invention is intended to be generally planar, flexible and to protrude from a surface of the telephone 10. This offers
10 advantages in that: it offers increased performance over an internal antenna of similar proportions; and, being flexible, it is less likely to be damaged if the telephone is handled roughly.

In order to construct an antenna assembly according to embodiments of the
15 invention, a suitable antenna design is required. Any number of possible configurations exist, and the actual choice of antenna is dependent on the operating frequency and bandwidth, for instance.

The antenna is planar in that resides on a 2-dimensional surface, as opposed
20 to a rod antenna which can, in many regards, be considered as a 1-dimensional element, or a helical antenna which is defined in terms of 3-dimensions.

Figure 2 shows an antenna disposed on a substrate. The antenna is
25 produced on a substrate 110, using conventional copper etching techniques which are well known in the art. The substrate 110 is chosen to be flexible. A particularly suitable substrate is polyester. Another suitable substrate is polyamide. The pre-etched substrate consists of a layer of copper, which is adhesively bonded to the polyester substrate. Once the etching is complete,
30 the waste copper has been removed and all that remains is one or more

copper tracks or traces defining the antenna design 120 firmly attached to the polyester substrate 110.

5 As an alternative to etching the antenna out of copper, or other metal, it is also possible to produce the antenna 120 by printing the antenna design, using conductive ink, onto the substrate 110. Etching, however, is presently the preferred solution, as this technology is well proven.

10 The next stage is the addition of a more rigid material at the base of the antenna assembly to enable it to be fixed to the telephone body. This also serves as a reference point for the next stage of injection moulding. The material chosen for this element has to provide mechanical strength to the base of the antenna assembly. It also has to provide a good bond to the material providing the outer covering of the antenna assembly.

15 A particularly suitable material for the base is 10 – 15% Glass Filled Polypropylene. This provides not only the required rigidity, but gives a good bond between the elements which make up the antenna assembly.

20 To add the base material, the substrate is clamped firmly in position in a mould. Locating holes have previously been provided in the substrate. The base material is then injected into the mould. Once the polypropylene has solidified, the mould is removed, in readiness for the next step.

25 The rigid base forms a solid bar at the base of the antenna assembly, which extends along its entire width. This provides both stability to the antenna assembly, and means for it to be connected to the telephone.

The small protruding tab 130 at the base of the substrate 110 is left uncovered by the moulding process, as this forms the antenna connection to the transceiver of the telephone 10.

- 5 If the antenna assembly were to be used at this stage, it would be very flimsy, and the tracking 120, i.e. the copper traces, would be susceptible to damage. It is therefore desirable to encapsulate the antenna and substrate in a protective material.
- 10 Such a material should be durable, flexible and relatively simple to mould around the substrate. A particularly suitable type of material is a Thermo Plastic Elastomer (TPE), e.g. Evoprene. This material is rather rubbery and protects the underlying substrate by both encapsulating it, and thus protecting the traces from scratching, and providing a cushioning effect to protect the
- 15 antenna assembly from any rough handling.

The process used to form the outer covering is a two-stage injection moulding procedure. Firstly, the substrate and base are securely clamped. A preferred method of securing the part is through use of a vacuum arrangement.

- 20 Secondly, the mould is introduced over the clamped substrate and securely fastened. Thirdly, the molten TPE material is injected into the mould.

- Once the TPE has solidified and cooled, the mould is removed. The antenna and substrate are now completely covered on one side. The process is then
- 25 repeated to cover and protect the other side of the substrate.

Figure 3 shows the completed antenna assembly, including the rigid base portion 140, and the flexible antenna portion 150 protruding from it.

As can be seen in Figure 4, which shows the flexible part 150 of the antenna assembly and excludes the rigid base portion, the TPE material 160 is moulded to the substrate 110 in such a way that it extends slightly beyond the outer edge, or circumference, of the polyester substrate material. This is performed on both sides of the antenna. This is done to provide a tight seal around the antenna. The cohesive bonding between the TPE 160 on each side is greater than the adhesive bonding between the polyester 110 and the TPE. Even though the bond between TPE and polyester is strong, there may be a tendency for the TPE to peel away from the polyester if the TPE layer ended at the same point as, or inside the circumference of the polyester substrate layer.

Additionally, holes may be provided through the substrate material so that there are points inside the circumference of the substrate where cohesive bonding between the two portions of TPE 160 can occur. These holes should of course be positioned so as not to interfere with the antenna tracking.

Figure 4 also shows the design of the antenna 120 used in this particular embodiment. In this case, it is a fractal-like antenna, the particular dimensions of which make it suitable for use with a telephone operable according to the Japanese PDC 800 MHz standard. However, any antenna having suitable electrical characteristics may be employed.

The choice of materials can be difficult as they all have different, sometimes conflicting, properties, especially melting point, which makes careful control of the moulding process important.

For instance, the polyester used for the substrate has a lower melting point (90 – 100 °C) than the other materials which make up the antenna. Unless careful control of the moulding process is exercised, the polyester may be

prone to damage when the polypropylene or TPE, which have higher melting points (130 °C and 120 – 130 °C respectively), is moulded onto the substrate material. It is found that careful control of the moulding process, particularly the temperature of the injected TPE ensures that the polyester is undamaged.

- 5 Polyester has other benefits which make its use desirable in this application. In particular, polyester is transparent, whereas polyamide, an alternative substrate, is opaque, and the transparency of the substrate is used to aesthetic effect in the finished product.

- 10 In particular, the TPE layers may be configured to have a non-uniform thickness. This allows a portion of the TPE to be moulded such that the antenna tracking is visible through the otherwise opaque TPE layer.

- 15 An advantage of this three stage moulding process is that there are no 'finishing' operations required in order to make the antenna assembly ready for use. For instance, an alternative technique, common in moulding, is to provide tabs which are used to locate a part in a mould. After moulding, these superfluous tabs need to be removed. In the case of the antenna assembly discussed above, such tabs would by necessity have to protrude from the
- 20 edges of the polyester substrate, and would interfere with the seal provided by the cohesive bonding of the two layers of TPE. The process described above requires more time in the moulding activity, but saves time overall, as no finishing is required.

- 25 Figure 5 shows an exploded cross-sectional view of the flexible parts 150 of the antenna assembly 100. The substrate 110 and copper layers 120 can be seen to be securely protected within the two layers of TPE 160. The approximate thicknesses of the layers are :

- 30 Substrate 110 : 25 – 50 μm

Adhesive 115 :	15 – 25 μm
Copper 120 :	35 μm (1oz)
TPE 160 :	0.5 – 1.2 mm

- 5 Although the configuration of Figure 5 provides good protection of the copper tracking 120 from scratching, this particular structure can cause other problems for the copper tracking.

10 Imagine the antenna assembly of Figure 5 flexing. As it bends, the lower layer of TPE 160b will be in compression, and the upper layer of TPE 160a will be in tension. This is the same for all the intermediate layers, depending on whether they are on one side or the other of the central bend axis. This poses problems for the copper layer 120, where, with repeated flexing, the copper tracking will be subjected to repeated compressive and tensile stresses. Over
15 a cycle of many such flexes, there is a possibility that the copper tracking will become cracked, severely affecting the antenna performance, or in the worst case, rendering it useless.

20 One way to solve this problem is through careful control of the thicknesses of the various other layers, particularly the TPE layer 160. However, this level of control introduces further problems into the manufacturing process and makes it needlessly complex.

25 A preferred solution is the introduction of a further layer of polyester substrate material 110b. This is as shown in Figure 6. Once the etched copper substrate 110a, 115a, 120 is produced as previously described, a controlled amount of adhesive 115b is added to the copper surface 120, followed by a layer of polyester 110b similar in dimensions to the original substrate layer 110a. The entire assembly is then rolled under heat and pressure to securely
30 bond the layers together. The copper tracking 120 is now securely fixed

between two similar layers of polyester substrate 110a, 110b. The injection moulding of the rigid base portion 140 and the two TPE 160 layers can then proceed as before.

- 5 This configuration, as seen in Figure 6, ensures that the copper tracking 120 is on the central bend axis, and also that it is surrounded by two layers having identical mechanical properties. Any flexing of the antenna 150 means that the copper tracking 120 is less likely to be subject to potentially damaging tensile or compressive forces.

10

As described previously, perforations may be provided in the two layers of polyester to assist the bonding between the two external layers of TPE 160.

15 Once the antenna assembly is complete, it can be introduced into the telephone assembly. The antenna assembly is secured by the moulded rigid base portion 140. This is configured to have one or more apertures which coincide with corresponding apertures and structures in other parts of the telephone. Once aligned, screws are used to secure the parts together.

20 The tab 130 which was left exposed in the earlier moulding processes is used to connect the antenna 100 to the transceiver portion of the telephone. Contact is achieved through the use of a sprung clip which automatically connects as the assembly is screwed together. The clip is positioned within the casing of the telephone such that it contacts the tab 130 when the

25 antenna is secured in position. It is electrically connected to the input/output port of the transceiver. Other connections methods, such as soldering or provision of plugs and sockets could be used instead.

Once assembled, the antenna assembly does not detract significantly from
30 the aesthetic appeal of the telephone, and may even augment it.

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In either case, the rigid base member 140 may be added as a further moulding stage, or its function may be performed by a further piece of the telephone assembly.

5 In view of the foregoing description it will be evident to a person skilled in the art that various modifications may be made within the scope of the invention. In particular, different materials may be selected which still achieve the desired effects. Also, the function served by the rigid base portion 140 could be provided by a non-integral part of the antenna.

10 The present invention includes any novel feature or combination of features disclosed herein either explicitly or any generalisation thereof irrespective of whether or not it relates to the claimed invention or mitigates any or all of the problems addressed.

What is claimed is:

1. An antenna assembly for a telecommunication apparatus, comprising :

a conductive element defining a planar antenna; and

5 a flexible member arranged to carry the conductive element.
2. An antenna assembly as claimed in claim 1 wherein the conductive element is embedded in the flexible member.
- 10 3. An antenna assembly as claimed in claim 1 or 2 wherein the flexible member is generally flat and planar.
4. An antenna as claimed in any one of the preceding claims wherein the conductive element is disposed on a central bend axis of the flexible member.
- 15 5. An antenna assembly as claimed in any one of the preceding claims wherein the conductive element is disposed on a substrate.
6. An antenna assembly as claimed in 5 wherein the substrate material
20 comprises an aperture.
7. An antenna assembly as claimed in claim 5 wherein the conductive element is disposed between the substrate and a second substrate material.
- 25 8. An antenna assembly as claimed in any one of the preceding claims wherein the flexible member is biased towards a generally planar equilibrium.
9. An antenna assembly as claimed in any one of the preceding claims wherein the assembly further comprises a relatively rigid base portion for
30 connecting the assembly to the telecommunication apparatus.

10. An antenna assembly as claimed in claims 1 to 4 wherein the conductive element is a pre-formed wire.
- 5 11. An antenna assembly as claimed in claims 1 to 4 wherein the conductive element is a stamped out pattern from a planar sheet.
12. An antenna assembly as claimed in claim 10 or 11 wherein the conductive element is stainless steel or spring steel.
- 10 13. An antenna assembly as claimed in claims 5 to 9 wherein the conductive element is disposed on the substrate by a process of etching.
14. An antenna assembly as claimed in claims 5 to 9 wherein the
15 conductive element is disposed on the substrate by a process of printing using conductive ink.
15. An antenna assembly as claimed in claims 5 to 9 wherein the substrate is polyester.
- 20 16. An antenna assembly as claimed in claims 5 to 9 wherein the substrate is polyamide.
17. An antenna assembly as claimed in any one of the preceding claims
25 wherein the flexible member is a thermo plastic elastomer.
18. An antenna assembly as claimed in claim 9 wherein the rigid base portion is 10 –15 % glass filled polypropylene.
- 30 19. An antenna assembly for a communication device comprising :

a flexible member carrying a conductive track in a generally planar equilibrium configuration.

5 20. A method of producing an antenna assembly comprising the step of:

encapsulating a planar antenna element within a flexible member.

10 21. A method as claimed in claim 20 further comprising the step of :

arranging the antenna element to be disposed on a substrate.

15 22. A method as claimed in claim 20 or 21 wherein the encapsulation is achieved by means of an injection moulding process.

23. A method as claimed in 21 or 22 wherein the flexible member is produced by moulding operations performed on opposing sides of the substrate.

20 24. A method as claimed in claim 23 wherein the moulding on each side extends beyond the outer edge of the substrate.

25 25. An antenna assembly as herein described , with particular reference to the drawings.

26. A method of producing an antenna assembly as herein described, with particular reference to Figures 4 to 6 of the drawings.

ABSTRACT

An antenna assembly for a telecommunication apparatus is disclosed. The antenna assembly has a conductive element defining a planar antenna and a flexible member arranged to carry the conductive element. A method of encapsulating a planar antenna within a flexible member is also disclosed.

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Fig 3.

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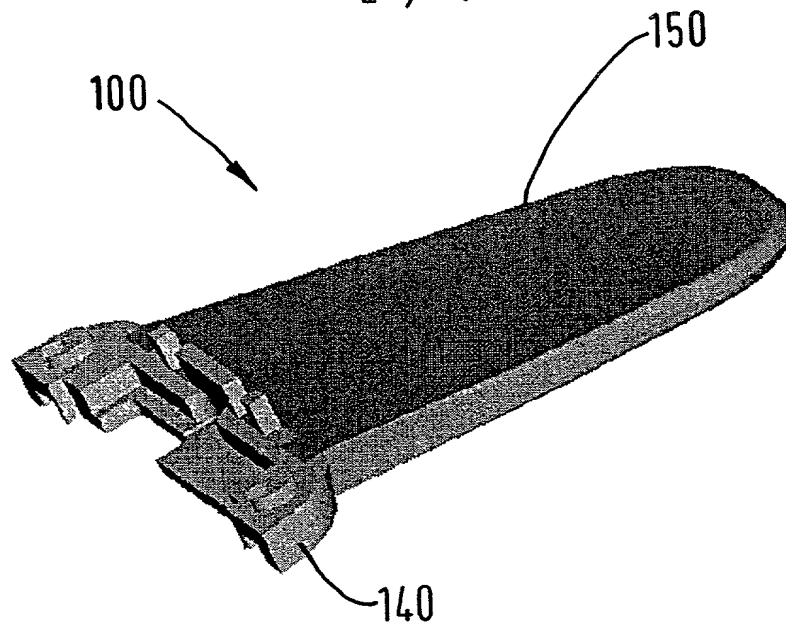


FIG. 3

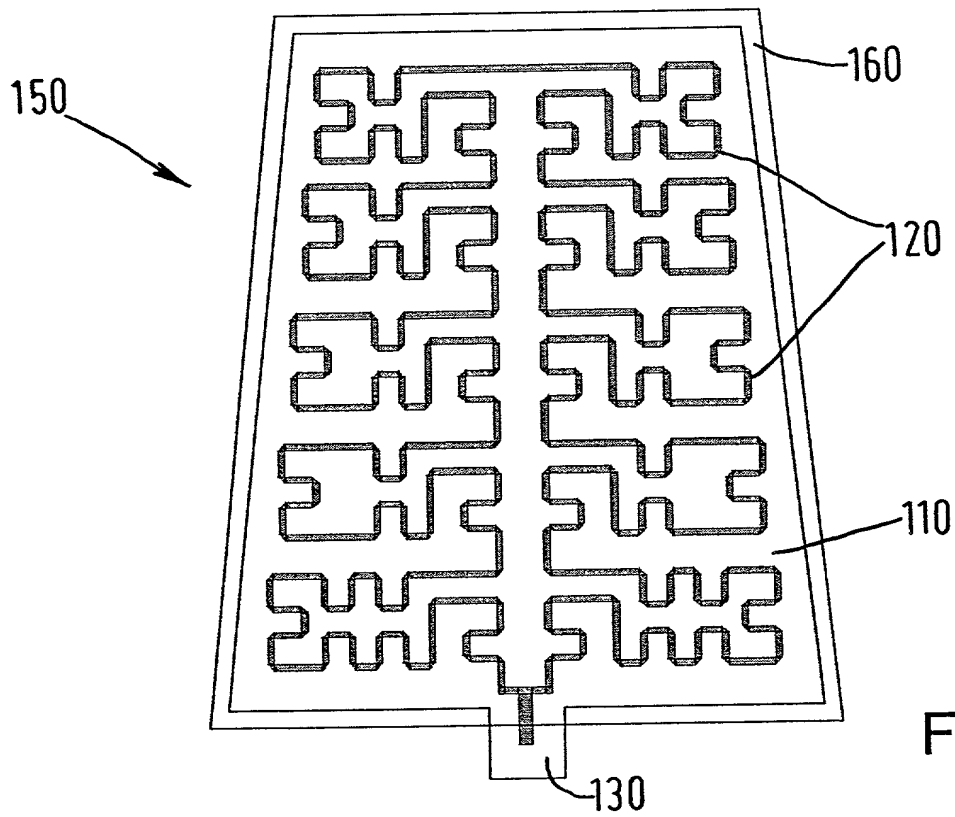


FIG. 4

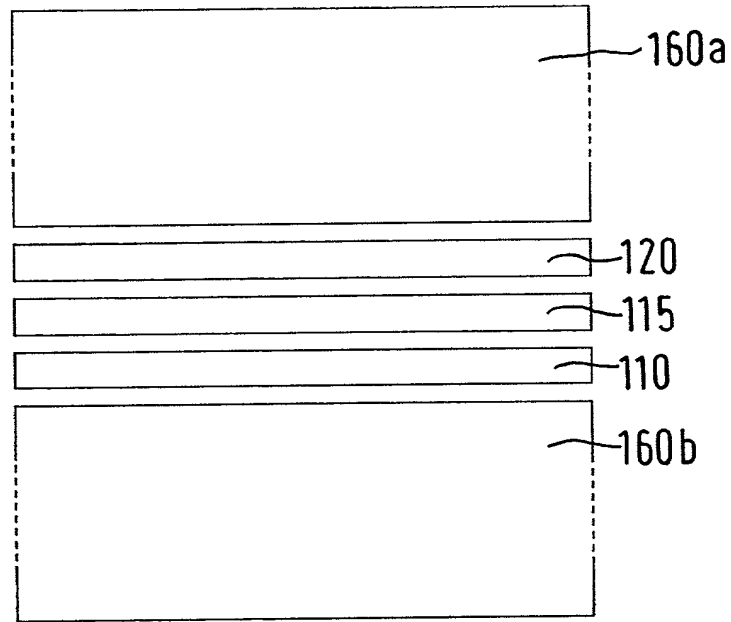


FIG. 5

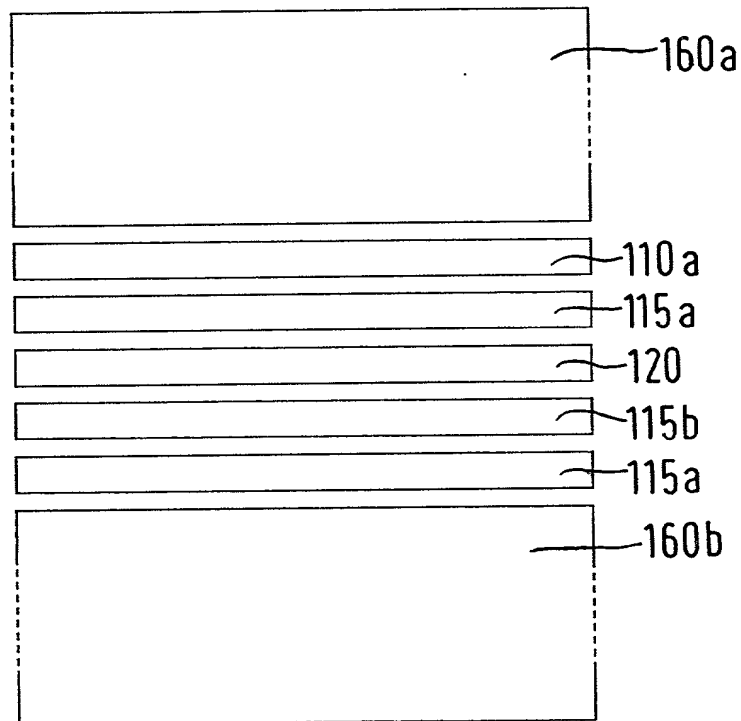


FIG. 6



FIG. 7